





## Service contract CSAN 1000 S4

Item no. 37264

The service and maintenance contract provides for a preventive maintenance interval of two years to ensure the best possible process safety and reliability of the CSAN. Critical components and wear parts are replaced once a year by the customer. We provide a 24- month warranty on all replaced components except wear parts. Hotline support is free of charge for you during this period.

### Contact

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### Specifications

Type

**CSAN 1000 S4**

Maintenance is performed every two years by a CemeCon service technician at the customer's site. The maintenance includes the inspection of the entire machine according to the maintenance plan:

- Exchange of all satellites
- Exchange of all timing pulleys
- Exchange of toothed belt
- Exchange of round belt of the sleeve unwinding
- Exchange of the agitator propeller
- Exchange of blasting gun complete
- Exchange of the blasting medium hoses
- Exchange of the compressed air hoses
- Check of the rack, gear and guide rollers of the nozzle movement
- Check of blasting chamber
- Check of the satellite drive rotary union, replacement of the ball bearings and sealing rings
- Check tensioner
- Control submersible pump
- Control; cleaning of air outlet
- Control of table rotation holding points
- Check of V-belt of table rotation
- Control of the sealing lips of the partitions on the rotary table
- control of light barrier
- Control emergency stop
- Control of the switchboard
- Filling of the plant with water, blasting abrasive and anti-rust agent
- water- sand mass control
- general function check with test run
- Visual inspection Turbo Separator
- Test run turbo separator
- Preparation of a maintenance report
- Discussion/advice on any further repair/replacement measures that may be necessary

If it is not yet necessary or not desired to replace the component, the components that have not been replaced will remain with you.